

NO CLEAN FLUX PASTE

8341

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Name: No Clean Flux Paste

SDS Code: 8341

Related Part # 8341-10ML, 8341B-10ML

Recommended Use and Restriction on Use

Use: No clean flux paste

Uses Advised Against: Not available

Details of Manufacturer or Importer

Manufacturer

MG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADA

MG Chemicals (Head Office)
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CANADA

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E-MAIL support@mgchemicals.com

WEB www.mgchemicals.com

☎ +1-905-331-1396

FAX +1-905-331-2682

E-MAIL info@mgchemicals.com

E-MAIL (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents) USA or CANADA—Call CHEMTREC at **+1-800-424-9300**

For emergencies involving the transport of dangerous goods; 24/7 service CANADA—Call CANUTEC collect at **+1-613-996-6666** or ***666** on cellular phones

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Section 2: Hazard(s) Identification
Classification of the Hazardous Material
GHS Categories

| Criteria | Category | Signal Word | Pictograms |
|------------|----------|-------------|------------|
| Eye Damage | 1 | Danger | Corrosion |

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Label Elements

| | |
|---|--|
| Signal Word | DANGER |
| Pictograms | Hazard Statements |
|  | H318: Causes serious eye damage |
| Prevention | Precautionary Statements |
| P102 | Keep out of reach of children. |
| P280 | Wear protective eye protection/face protection. |
| Response | Precautionary Statements |
| P305 + P351 + P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P310 | Immediately call a POISON CENTER/doctor. |

Hazards Not Otherwise Classified

| Other Criteria | Hazard Statements/Precautionary Statement | Signal Word | Pictograms |
|----------------|---|-------------|------------|
| None | None | None | None |

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Section 3: Composition/Information on Ingredients

| CAS # | Chemical Name | % (weight) |
|------------|-----------------------------|------------|
| 65997-05-9 | rosin, polymerized | 56% |
| 112-59-4 | 2-(2-hexyloxyethoxy)ethanol | 25% |
| 9004-98-2 | ethoxylated oleyl alcohol | 13% |
| 25038-54-4 | polyamide 6 | 6% |

Section 4: First-Aid Measures

| <i>Exposure Condition</i> | <i>GHS Code: Precautionary Statement</i> |
|---------------------------|--|
| IF IN EYES | P305 + P351 + P338, P310 |
| Immediate Symptoms | <i>redness, tearing, pain, eye damage</i> |
| Response | Rinse cautiously with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. |
| IF INHALED | P304 + P340 |
| Immediate Symptoms | <i>IF Exposed to Solder Fumes: headaches, nausea, muscular pain</i> |
| Response | Remove person to fresh air and keep comfortable for breathing. |
| IF ON SKIN | P302 + P352 |
| Immediate Symptoms | <i>mild irritation, redness</i> |
| Response | Wash with plenty of water. |
| IF SWALLOWED | P301 + P330 + P331 |
| Immediate Symptoms | <i>abdominal pain, nausea, vomiting, diarrhea</i> |
| Response | Rinse mouth. Do not induce vomiting. |

NO CLEAN FLUX PASTE**8341****Section 5: Fire-Fighting Measures**

| | |
|----------------------------|---|
| Extinguishing Media | In case of fire: Use extinguishing media suitable for surrounding materials. |
| Specific Hazards | Not flammable or combustible, but burns if involved in a fire. Vapors may accumulate in low-lying areas. |
| Combustion Products | Produces carbon oxides (CO, CO ₂) and nitrogen oxides (NO _x). |
| Fire-Fighter | Wear self-contained breathing apparatus and full fire-fighting turn-out gear. |

Section 6: Accidental Release Measures

| | |
|----------------------------------|--|
| Personal Protection | Use personal protection recommended in Section 8. |
| Precautions for Response | Remove all sources of ignition. |
| Environmental Precautions | Avoid releasing to the environment. |
| Containment Methods | Contain with inert absorbent (such as soil, sand, vermiculite). |
| Cleaning Methods | Collect liquid in a sealable, solvent-resistant container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wash spill area with soap and water to remove the last traces of residue. |
| Disposal Methods | Dispose spill waste according to Section 13. |

Section 7: Handling and Storage

| | |
|-------------------|---|
| Prevention | Do not eat, drink, or smoke when using this product. |
| Handling | Wear protective gloves/eye protection. Wash hands thoroughly after handling. |
| Storage | Keep container tightly closed. |

NO CLEAN FLUX PASTE**8341****Section 8: Exposure Controls/Personal Protection****Substances with Occupational Exposure Limit Values**

Contains no substances with occupational exposure limits.

Note: The ACGIH², OSHA, and Canadian provinces exposure limits were consulted. Limits from the RTECS database² and from suppliers' SDSs were also consulted.

Engineering Controls**Ventilation**

Keep airborne concentrations below the occupational exposure limits (OEL).

Manufacturer's Note: During soldering, use of a local exhaust system is highly recommended to avoid exposure to thermal decomposition products.

Personal Protective Equipment**Eye protection**

Wear appropriate protective eyeglasses or chemical safety goggles.

RECOMMENDATION: Use safety glasses with lateral protection.

Skin Protection

Wear appropriate protective clothing to prevent skin contact.

RECOMMENDATION: Use nitrile, polyvinyl chloride (PVC), butyl rubber, or other chemically resistant gloves.

Respiratory Protection

Not normally required, but if exposed to high levels of mist/vapors/fumes, wear respirator such as a half-mask respirator.

Recommendation: Consult your local safety supply store to ensure your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in section 3 of this SDS, and that the respirator is fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

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Section 9: Physical and Chemical Properties

| | | | |
|----------------------------------|----------------------|----------------------------------|----------------------|
| Physical State | Solid, paste | Lower Flammability Limit | Not available |
| Appearance | Amber | Upper Flammability Limit | Not available |
| Odor | Mild | Vapor Pressure @20 °C | Not available |
| Odor Threshold | Not available | Vapor Density | Not Available |
| pH | Not available | Specific Gravity @25 °C | 1.03 |
| Freezing/Melting Point | >100 °C [>212 °F] | Solubility in Water | Partially |
| Boiling Point | >256 °C [>493 °F] | Partition Coefficient | Not available |
| Flash Point | >116 °C [>241 °F] | Auto-ignition Temperature | >227 °C [>441 °F] |
| Evaporation Rate | Not available | Decomposition Temperature | Not available |
| Flammability (solid, gas) | Not available | Viscosity @40 °C | Not available |

Section 10: Stability and Reactivity

| | |
|----------------------------|--|
| Reactivity | Not available |
| Chemical Stability | Chemically stable at normal temperatures and pressures |
| Conditions to Avoid | Ignition sources, excessive heat, and incompatible substances |
| Incompatibilities | Strong oxidizing agents, strong acids |
| Polymerization | Will not occur |
| Decomposition | For thermal decomposition, see combustion products in Section 5. |

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Section 11: Toxicological Information
Summary of Effects and Symptoms by Routes of Exposure

| | |
|-------------------|---|
| Eyes | Causes redness, tearing, pain, or eye damage if splashed in eyes or exposed to vapors. |
| Skin | May cause redness and mild skin irritation. |
| Inhalation | Exposure to soldering fumes may cause headaches and nausea. Severe overexposure may cause muscular pain. |
| Ingestion | It may cause abdominal pain, nausea, vomiting, diarrhea. (See inhalation symptoms.) |
| Chronic | Prolonged skin contact may cause skin irritation with pain. |

Acute Toxicity (Lethal Exposure Concentrations)

| Chemical Name | LD50 oral | LD50 dermal | LC50 inhalation |
|------------------------------|---------------------|------------------------|-----------------------------------|
| rosin, polymerized | >5 000 mg/kg Rat | >2 000 mg/kg Rabbit | Not available |
| 2-(2-hexyloxyethoxy) ethanol | 2 400 mg/kg Rat | 1 500 µL/kg Rabbit | Not available |
| ethoxylated oleyl alcohol | Not available | Not available | Not available |
| polyamide 6 | Not available | Not available | 11 g/m ³ 30 min Rat |

Note: Toxicity data from the RTECS² and ECHA databases were consulted. The data from supplier (M)SDSs were also consulted.

Other Toxicological Effects

| | |
|--|--|
| Skin corrosion/irritation | Based on available data, the classification criteria are not met. |
| Serious eye damage/irritation | The 2-(2-hexyloxyethoxy)ethanol component causes serious eye damage according to in vivo animal studies. |
| Respiratory and skin sensitization (allergic reactions) | Based on available data, the classification criteria are not met. |
| Carcinogenicity (risk of cancer) | Based on available data, the classification criteria are not met. |

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| | |
|--|--|
| Mutagenicity (risk of heritable genetic effects) | Based on available data, the classification criteria are not met. |
| Reproductive Toxicity (risk to sex functions) | Based on available data, the classification criteria are not met. |
| Teratogenicity (risk of fetus malformation) | Based on available data, the classification criteria are not met. |
| STOT-single exposure | Based on available data, the classification criteria are not met. |
| STOT-repeated exposure | Based on available data, the classification criteria are not met. |
| Aspiration hazard | Mixture does not contain components classified as a Cat 1 aspiration hazards and kinematic viscosity at 40 °C is expected to be >20.5 mm ² /s; therefore, the mixture is not a Cat 1 aspiration hazard. |

Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

Acute Ecotoxicity

Available toxicity data does not meet classification thresholds.

Chronic Ecotoxicity

Available toxicity data does not meet classification thresholds.

Persistence and Biodegradability

Not available

Bioaccumulative Potential

Not available

Mobility in Soil

Not available

Other Effects

Not available

NO CLEAN FLUX PASTE**8341****Section 13: Disposal Considerations**

Dispose of contents in accordance with all local, provincial, state, and federal regulations.

Section 14: Transport Information**Ground**

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations);
USA DOT 49 CFR (Parts 100 to 185) **Regulations.**

Not regulated

Air

Refer to ICAO-IATA Dangerous Goods Regulations.

Not regulated

Sea

Refer to IMDG Regulations.

Not regulated

Section 15: Regulatory Information**Canada****Domestic Substance List (DSL)/Non-Domestic Substance Lists (NDSL)**

All hazardous ingredients are listed on the DSL/NDSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

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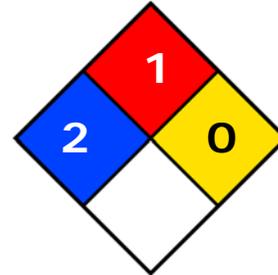
USA

Other Classifications

HMIS® RATING

| | |
|-----------------------------|----------|
| HEALTH: | 2 |
| FLAMMABILITY: | 1 |
| PHYSICAL HAZARD: | 0 |
| PERSONAL PROTECTION: | |

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product does not contain ingredients that subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, Sept 2, 2011 revision, USA).

This product does not contain any substances known to be listed in California.

Europe

RoHS (Restriction of Hazardous Substance Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

NO CLEAN FLUX PASTE**8341****Section 16: Other Information****SDS Prepared by** Michel Hachey**Date of Revision** 20 October 2017**Supersedes** 17 March 2015**Reason for Changes:** Added new part number in section 1.**Reference**

1) ACGIH 2017 TLVs and BEIs: *Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices*, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

Abbreviations

| | |
|-------|---|
| ACGIH | American Conference of Governmental Industrial Hygienists (USA) |
| EC50 | Half maximal effective concentration |
| EL50 | Half maximal effective loading |
| NOELR | No observable effect loading ratio |
| GHS | Globally Harmonized System of Classification of Labeling of Chemicals |
| LC50 | Lethal Concentration 50% |
| LCLo | Lowest published lethal concentration |
| LD50 | Lethal Dose 50% |
| PEL | Permissible Exposure Limit |
| STEL | Short-Term Exposure Limit |
| TCLo | Lowest published toxic concentration |
| TWA | Time Weighted Average |
| VOC | Volatile Organic Content |

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Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

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